Honeywell

Specification and

Model Selection

34-ST-03-57

9/05

ST 3000 Smart Transmitter Series 900 Remote Diaphragm Seals Models

STR93D	0 to 100 psid	0 to 7 bar
STR94G	0 to 500 psig	0 to 35 bar

Introduction

In 1983, Honeywell introduced the first Smart Pressure Transmitter- the ST 3000[®]. In 1989. Honevwell launched the first all digital, bi-directional protocol for smart field devices. Today, its ST 3000 Series 900 Remote Seal Transmitters continue to bring proven "smart" technology to a wide spectrum of pressure measurement applications. For applications in which the transmitter must be mounted remotely from the process, Honeywell offers the remote seal line of gauge, absolute and differential pressure transmitters. Typical applications include level measurement in pressurized vessels in the chemical and hydrocarbon processing industries. A second application is flow measurement for slurries and high viscosity fluids in the chemical industry. Honeywell remote seal transmitters are available with secondary fill fluids for corrosive or high temperature process fluids

All ST 3000 transmitters can provide a 4-20 mA output, Honeywell Digitally Enhanced (DE) output, HART^{*} output, or FOUNDATION[™] Fieldbus output. When digitally integrated with Honeywell's Process Knowledge System[™], EXPERION PKS[™], ST 3000 instruments provide a more accurate process variable as well as advanced diagnostics.

Honeywell's cost-effective ST 3000 S900 transmitters lead the industry in reliability and stability:

- Stability = +/-0.01% per year
- Reliability = 470 years MTBF





Figure 1—Series 900 Remote Seal Pressure Transmitters feature proven piezoresistive sensors and advanced seal technology with standard weld connections.

The devices provide comprehensive self-diagnostics to help users maintain high uptime, meet regulatory requirements, and attain high quality standards. S900 transmitters allow smart performance at analog prices. Accurate, reliable and stable, Series 900 transmitters offer greater turndown ratio than conventional transmitters.

"Honeywell transmitters operating in the digital mode using Honeywell's Digitally Enhanced (DE) protocol make diagnostics available right at the control system's human interface. Equally important, transmitter status information is continuously displayed to alert the operator immediately of a fault condition. Because the process variable (PV) status transmission precedes the PV value, we are guaranteed that a bad PV is not used in a control algorithm. In addition, bi-directional communication provides for remote transmitter configuration directly from the human interface, enabling management of the complete loop."

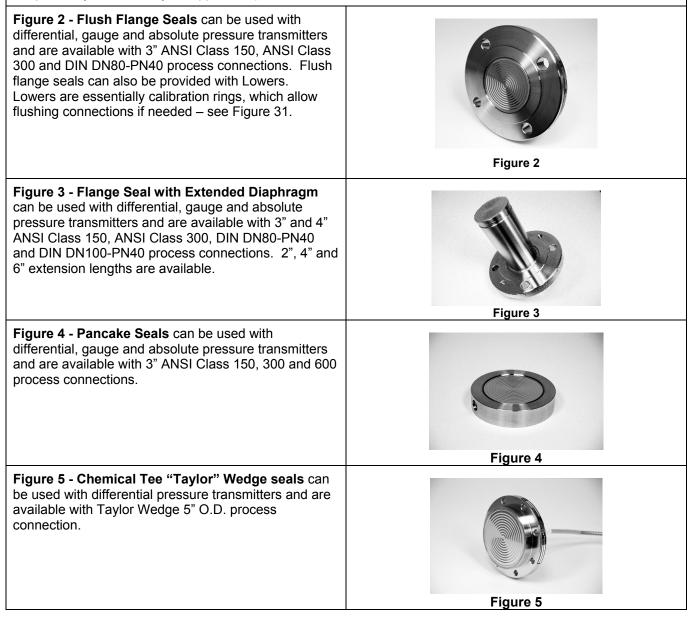
> Maureen Atchison, DuPont Site Electrical & Instrumentation Leader

Description of Diaphragm Seals

Diaphragm seals are traditionally used when a standard pressure transmitter should not be exposed to the process pressure directly. Diaphragm seals typically protect the pressure transmitter from one or more damaging aspects of the process media. Consideration for using a diaphragm seal should be made in the following circumstances.

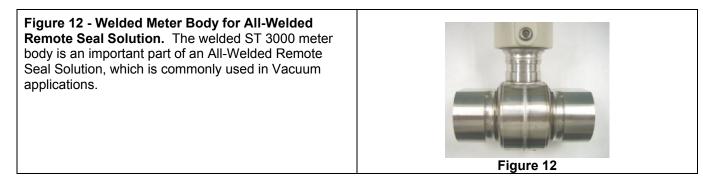
- High Process Temperature
- Process Media is Viscous or Contains Suspended Solids
- Process Media is Subject to Solidifying
- Process Media is Corrosive
- Process Application Requires Sanitary Connections
- Process Application Subjects the Measuring Instrument to Hydrogen Permeation
- Tank Level Applications with Maintenance Intensive Wet Legs
- Tank Application with Density or Interface Measurements
- Measuring Instrument Requires Remote Mounting

The following diaphragm seals are standard from Honeywell (please call your local salesperson if you do not see the product you need for your application):



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Description of Diaphr	agm Seals
Figure 6 - Seals with Threaded Process Connections can be used with differential, gauge and absolute pressure transmitters and are available with $\frac{1}{2}^{n}$, $\frac{3}{4}^{n}$ and 1" NPT Female process connections.	Figure 6
Figure 7 - Sanitary Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" Tri-Clover-Tri-Clamp process connections.	Figure 7
Figure 8 - Saddle Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" (6 bolt or 8 bolt designs) process connections.	Figure 8
Figure 9 - Calibration Rings are available with Flush Flange Seals and Pancake Seals. Flushing ports (1/4" or 1⁄2") are available with calibration rings.	Figure 9
Figure 10 - Stainless Steel Armor and PVC Coated Stainless Steel Armor Capillaries are available with Honeywell Remote Seal Solutions.	Figure 10
Figure 11 - 2" Stainless Steel Nipples are available for Close-Coupled remote seal solutions.	Figure 11



Description

The ST 3000 transmitter can replace any 4 to 20 mA output transmitter in use today and operates over a standard two-wire system.

The measuring means is a piezoresistive sensor, which actually contains three sensors in one. It contains a differential pressure sensor, a temperature sensor, and a static pressure sensor.

Microprocessor-based electronics provide higher span-turndown ratio, improved temperature and pressure compensation, and improved accuracy.

The transmitter's meter body and electronics housing resist shock, vibration, corrosion, and moisture. The electronics housing contains a compartment for the single-board electronics, which is isolated from an integral junction box. The single-board electronics is replaceable and interchangeable with any other ST 3000 Series 100 or Series 900 model transmitter.

Like other Honeywell transmitters, the ST 3000 features two-way communication between the operator and the transmitter through our Smart Field Configurator (SFC). You can connect the SFC anywhere that you can access the transmitter signal lines.

The SCT 3000 Smartline[®] Configuration Toolkit provides an easy way to configure instruments using a personal computer. The toolkit enables configuration of devices before shipping or installation. The SCT 3000 can operate in the offline mode to configure an unlimited number of devices. The database can then be loaded downline during commissioning.

Features

- Choice of linear or square root output conformity is a simple configuration selection.
- Direct digital integration with Experion PKS and other control systems provides local measurement accuracy to the system level without adding typical A/D and D/A converter inaccuracies.
- Unique piezoresistive sensor automatically compensates input for temperature and static pressure.Added "smart" features include configuring lower and upper range values, simulating accurate analog output, and selecting preprogrammed engineering units for display.
- Smart transmitter capabilities with local or remote interfacing means significant manpower efficiency improvements in commissioning, start-up, and ongoing maintenance functions.

Specifications

Operating Conditions – All Models

Parameter	Reference Condition (at zero static)		Rated Condition		Operative Limits		Transportation and Storage		
	°C	°F	°C	°F	°C	°F	°C	°F	
Ambient Temperature	25 ±1	77 ±2	-25 to 70	-13 to 158	-40 to 85	-40 to 185	-55 to 125	-67 to 257	
Process Interface Temperature	25 ±1 77 ±2			See Fig	ure 13	·	-55 to 125	-67 to 257	
Humidity %RH	10 t	o 55	0 to	100	0 to	100	0 to 100		
Maximum Allowable Working Pressure (MAWP)	Mawp i Mawp)	s minimu	um of Body Ra	ting or Seal R	ating (See Mo	odel Selection	n Guide for	Seal	
			Body STR93D STR94G	MAWP 750 psig (500 psig (3	,				
Vacuum Region, Minimum Pressure - mmHg absolute inH ₂ O absolute	atmosp atmosp		See Figure 13						
Supply Voltage, Current, and Load Resistance	Curren	e Range t Range tesistan				4)			

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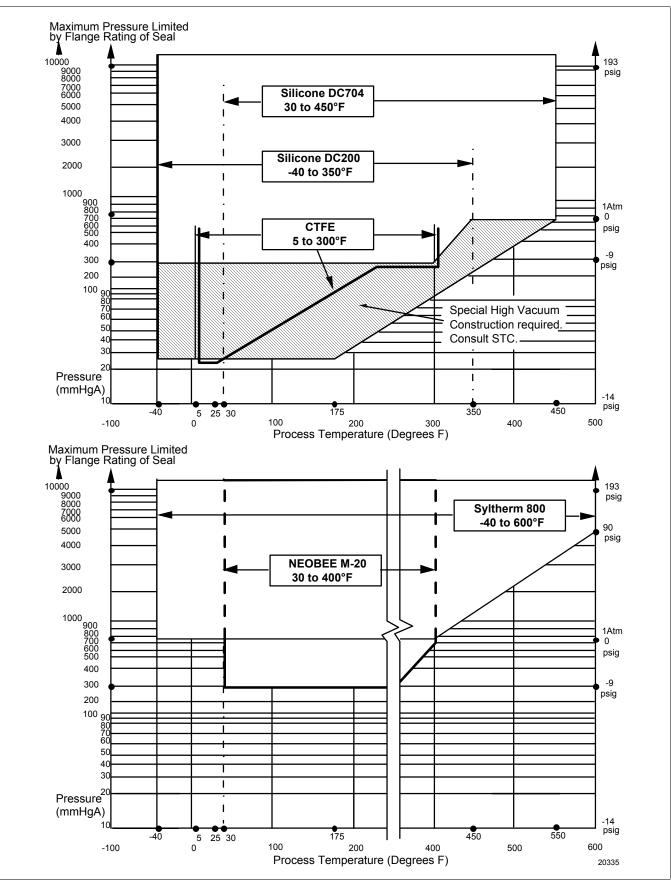


Figure 13—ST 3000 Remote Seals operable limits for pressure versus temperature

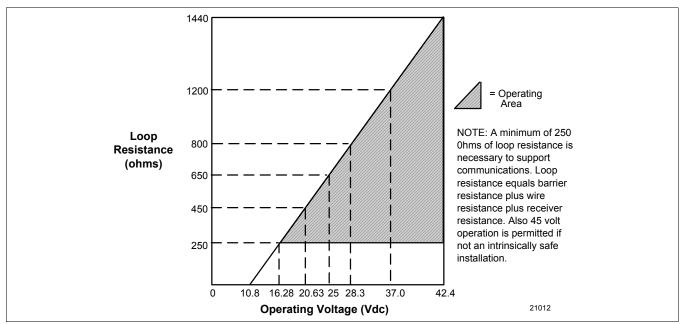


Figure 14—Supply voltage and loop resistance chart

Performance Under Rated Conditions * - Model STR93D (0 to 100 psi/7 bar)

Parameter		Description
Upper Range Limit	psi bar	100 (Transmitter URL or maximum seal pressure rating, whichever is lower.) 7
Minimum Span	psi bar	0.9 0.063
Turndown Ratio		110 to 1
Zero Elevation and Suppr	ession	No limit except minimum span within ±100% URL.
Accuracy (Reference – Inc combined effects of linearity hysteresis, and repeatability	/,	In Analog Mode: ±0.20% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (50 inH ₂ O), accuracy equals:
 Accuracy includes residuation after averaging successiv readings. 		$\pm 0.10 + 0.10 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.10 + 0.10 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in \% span}$
 readings. For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications. 		In Digital Mode: ±0.175% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (50 inH ₂ O), accuracy equals: $\pm 0.075 + 0.10 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right)$ or $\pm 0.075 + 0.10 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right)$ in % span
Combined Zero and Span Temperature Effect per 28 (50°F) **		In Analog Mode: ±1.5% of span. For URV below reference point (200 inH ₂ O), effect equals: ±0.30 + 1.2 $\left(\frac{200 \text{ in H}_2\text{O}}{\text{span in H}_2\text{O}}\right)$ or ±0.30 + 1.2 $\left(\frac{500 \text{ mbar}}{\text{span mbar}}\right)$ ln % span In Digital Mode: ±1.475% of span. For URV below reference point (200 inH ₂ O), effect equals: ±0.275 + 1.2 $\left(\frac{200 \text{ in H}_2\text{O}}{\text{span in H}_2\text{O}}\right)$ or ±0.275 + 1.2 $\left(\frac{500 \text{ mbar}}{\text{span mbar}}\right)$ ln % span

* Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

** Specification applies to transmitters with 2 seals only. Apply 1.5 times factor to temperature effect for capillary lengths greater than 10 feet or for 2-inch sanitary seals.

Performance Under Rated Conditions * - Models STR94G (0 to 500 psi/35 bar)

Parameter		Description
Upper Range Limit	psi bar	500 35
Minimum Span	psi bar	20 1.4
Turndown Ratio		25 to 1
Zero Elevation and Supp	ression	No limit except minimum span from absolute 0 (zero) to +100% URL.
Accuracy (Reference – In combined effects of lineari	ty,	In Analog Mode: ±0.10% of calibrated span or upper range value (URV), whichever is greater, terminal based.
 hysteresis, and repeatability) Accuracy includes residual error after averaging successive readings. 		In Digital Mode: ±0.075% of calibrated span or upper range value (URV), whichever is greater, terminal based.
 For FOUNDATION Fieldbu Digital Mode specification HART use Analog Mode specifications. 	ons. For	

* Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

	Irans	mitter Mini	mum Span	and Maxii	mum Capill	ary Length		
Minimum	recomme	nded spa	n for STR	3D DP Tr	ansmitter	with two F	lemote Se	als
Diaphragm				Capillary				Capillary Lengt
Size	5'	10'	15'	20'	25'	30'	35'	maximum
2.0	15 psig	20 psig	25 psig	-	-	-	-	15'
2.4	150 iwc	200 iwc	250 iwc	300 iwc	350 iwc	400 iwc	450 iwc	35'
2.9	50 iwc	75 iwc	100 iwc	125 iwc	150 iwc	175 iwc	200 iwc	35'
3.5	25 iwc	25 iwc	25 iwc	28 iwc	32 iwc	36 iwc	40 iwc	35'
4.1	25 iwc	25 iwc	25 iwc	25 iwc	25 iwc	27 iwc	30 iwc	35'
Minimum Diaphragm	recomme Direct	nded spa	n for STR	94G or ST Cap	R93D DP T billary	Fransmitte	r with one	Remote Seal Capillary Lengt
Minimum Diaphragm Size	recomme Direct Mount	nded spa		94G or ST	R93D DP			Remote Seal Capillary Lengt maximum
Minimum Diaphragm Size 2.0	recomme Direct Mount 25 psi	nded spa	n for STR	94G or ST Cap 15' 50 psi	R93D DP T billary 20'	Fransmitte	r with one	Remote Seal Capillary Lengt maximum 15'
Minimum Diaphragm Size 2.0 2.4	recomme Direct Mount	nded spa	n for STR	94G or ST Cap 15'	R93D DP T billary	Fransmitte	r with one 35' - 50 psi	Remote Seal Capillary Lengt maximum 15' 35'
Minimum Diaphragm Size 2.0	recomme Direct Mount 25 psi	nded spa 5' 30 psi	n for STR9 10' 40 psi	94G or ST Cap 15' 50 psi	R93D DP T billary 20'	Transmitte	r with one 35'	Remote Seal Capillary Lengt maximum 15'
Minimum Diaphragm Size 2.0 2.4	recomme Direct Mount 25 psi 10 psi	nded spa 5' 30 psi 15 psi	n for STR9 10' 40 psi 20 psi	94G or ST Cap 15' 50 psi 25 psi	R93D DP 7 illary 20' - 30 psi	Transmitte 30' 40 psi	r with one 35' - 50 psi	Remote Seal Capillary Lengt maximum 15' 35'

Figure 15— Maximum capillary length and diaphragm size chart.

Performance Under Rated Conditions - General for all Models

Parameter	Description
Output (two-wire)	Analog 4 to 20 mA or DE digital communications mode. Options available for FOUNDATION Fieldbus and HART protocols.
Supply Voltage Effect	0.005% span per volt.
Damping Time Constant	Adjustable from 0 to 32 seconds digital damping.
CE Conformity (Europe)	89/336/EEC, Electromagnetic Compatibility (EMC) Directive.

Physical and Approval Bodies

Parameter	Description				
Process Interface	See Model Selection Guide for Material Options for desired Seal Type.				
Seal Barrier Diaphragm	316L Stainless Steel, Monel, Hastelloy C, Tantalum				
Seal Gasket Materials	Klinger C-4401 (non-asbestos)				
	Grafoil Teflon Gylon 3510				
Mounting Bracket	Carbon Steel (zinc-plated) or Stainless Steel angle bracket or Carbon Steel flat bracket available.				
Fill Fluid (Meter Body)	Silicone (DC 200) S.G. @ 25°C (77°F) = 0.94				
	CTFE (Chlorotrifluoroethylene) S.G. @ 25°C (77°F) = 1.89				
Fill Fluid (Secondary)*	Silicone (DC 200) S.G. @ 25°C (77°F) = 0.94				
	CTFE (Chlorotrifluoroethylene) S.G. @ $25^{\circ}C(77^{\circ}F) = 1.89$				
	Silicone (DC 704) S.G. @ 25°C (77°F) = 1.07 Syltherm 800 S.G. @ 25°C (77°F) = 0.90				
	NEOBEE M-20 S.G. @ 25°C (77°F) = 0.93				
Electronics Housing	Epoxy-Polyester hybrid paint. Low-copper aluminum alloy. Meets NEMA 4X (watertight) and NEMA 7 (explosion proof)				
Capillary Tubing**	Armored Stainless Steel or PVC Coated Armored Stainless Steel. Length: 5, 10, 15, 20, 25 and 35 feet (1.5, 3, 4.6, 6.1, 7.5 and 10.7m). A 2" (51 millimeter) S.S. close-coupled nipple is also available. See Model Selection Guide.				
Wiring	Accepts up to 16 AWG (1.5 mm diameter)				
Mounting	See Figure 16.				
Dimensions	See Figures 19 and 20 for transmitter dimensions. See Model Selection Guide for Seal dimensions				
Net Weight	Transmitter: 4.1 Kg (9 lbs). Total weight is dependent on seal type and capillary length.				
Approval Bodies - Hazardous Areas	Approved as explosion proof and intrinsically safe for use in Class I, Division 1, Groups A, B, C, D locations, and nonincendive for Class I, Division 2, Groups A, B, C, D locations. Approved EEx ia IIC T4, T5, T6 and EEx d IIC T5, T6 per ATEX standards. See attached Model Selection Guide for options.				
- Canadian Registration Number (CRN)	- All ST 3000 model designs, except STG19L, STG99L, STG170, STG180, have been registered in all provinces and territories in Canada and are marked CRN: 0F8914.5C.				
Pressure Equipment Directive (97/23/EC)	The ST 3000 pressure transmitters listed in this Specification have no pressurized internal volume or have a pressurized internal volume rated less than 1,000 bar (14,500 psig) and/or have a maximum volume of less than 0.1 liter. Therefore, these transmitters are either; not subject to the essential requirements of the directive 97/23/EC (PED, Annex 1) and shall not have the CE mark, or the manufacturer has the free choice of a module when the CE mark is required for pressures > 200 bar (2,900 psig).				

 * See Figure 13 for Fill Fluid temperature limits.
 ** 2-inch Sanitary Seals are limited to 15 ft. (4.6 m) capillary length.
 NOTE: Pressure transmitters that are part of safety equipment for the protection of piping (systems) or vessel(s) from exceeding allowable pressure limits, (equipment with safety functions in accordance with Pressure Equipment Directive 97/23/EC article 1, 2.1.3), require separate examination.

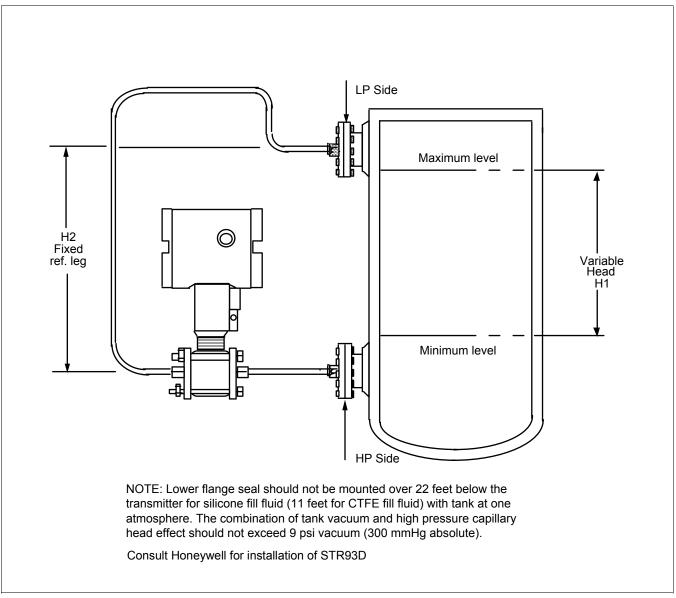


Figure 16—Typical mounting arrangement for ST 3000 Transmitter with Remote Diaphragm Seals

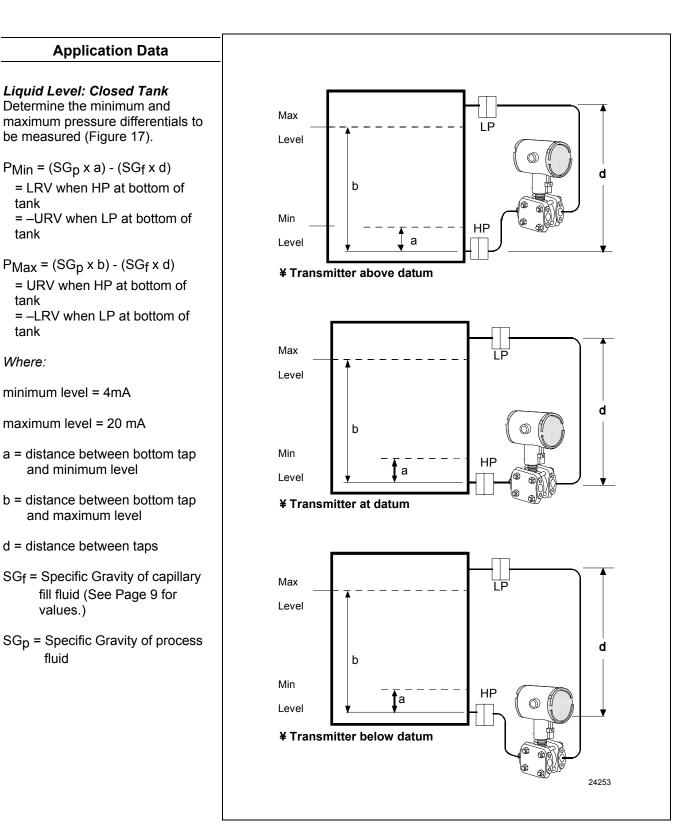


Figure 17—Closed tank liquid level measurement distances

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Density or Interface

Calculate the minimum and maximum pressure differentials to be measured (Figure 18).

 $P_{min} = (SG_{min} - SG_f) \times (d);$ minimum density, 4mA output

 $P_{max} = (SG_{max} - SG_f) x (d);$ maximum density, 20mA output

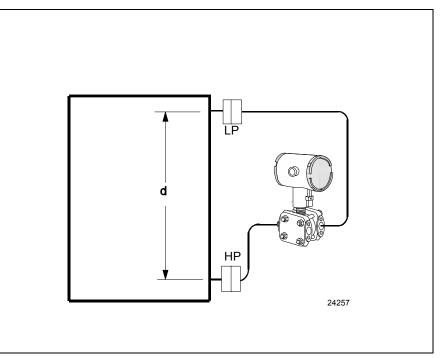
Where:

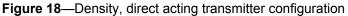
d = distance between the taps

SG_{max} = maximum Specific Gravity

SG_{min} = minimum Specific Gravity

SGf = Specific Gravity of capillary fill fluid (See Page 9 for values.)





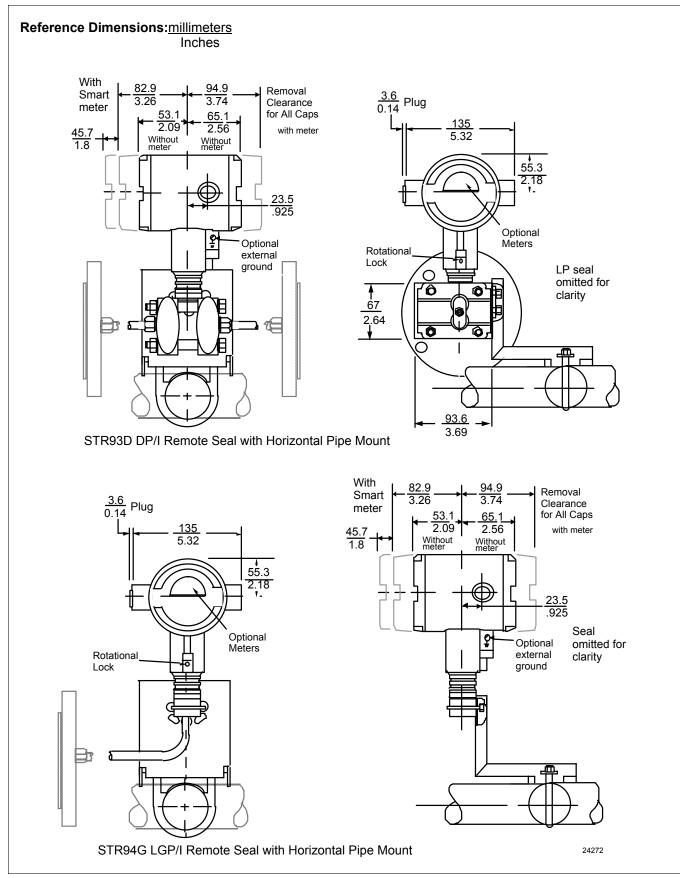


Figure 19—Approximate horizontal mounting dimensions for Remote Seal Transmitter.

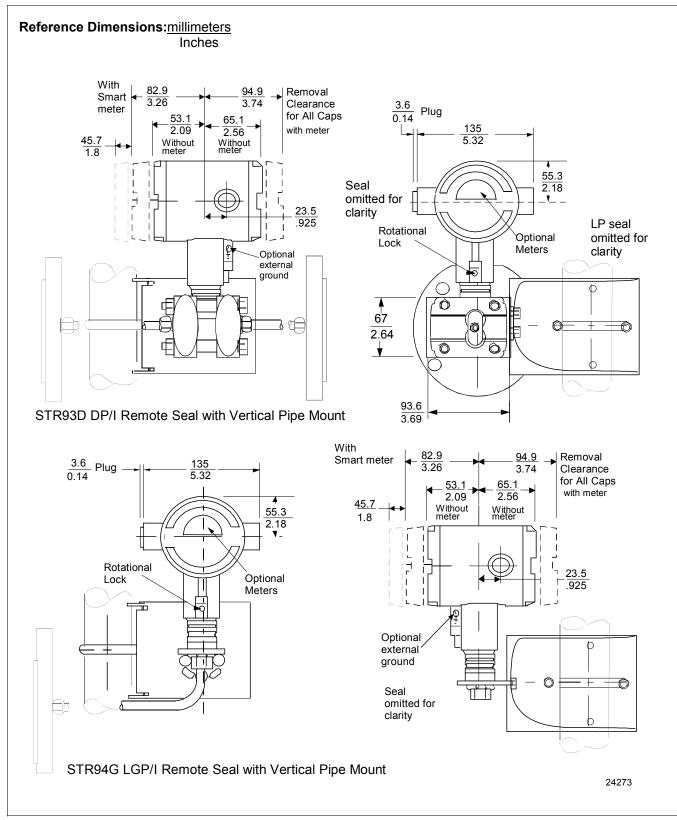


Figure 20—Approximate vertical mounting dimensions for Remote Seal Transmitter

Options

Mounting Bracket

The angle-mounting bracket is available in either zinc-plated carbon steel or stainless steel and is suitable for horizontal or vertical mounting on a two-inch (50 millimeter) pipe, as well as wall mounting. An optional flat mounting bracket is also available in carbon steel for two inch (50 millimeter) pipe mounting.

Indicating Meter (ME and SM Options)

Two integral meter options are available. An analog meter (option ME) is available with a 0 to 100% linear scale. The Smart Meter (option SM) provides an LCD display for both analog and digital output and can be configured to display pressure in pre-selected engineering units.

Lightning Protection (Option LP)

A terminal block with circuitry that protects the transmitter from transient surges induced by nearby lightning strikes is available.

HART Protocol Compatibility (Option HC)

An optional electronics module is available for the ST 3000 that provides HART Protocol compatibility. Transmitters with the HART Option are compatible with the AMS System. (Contact your AMS Supplier if an upgrade is required.)

Indicator Configuration (Option CI)

Provides custom configuration of Smart Meters.

Tagging (Option TG)

Up to 30 characters can be added on the stainless steel nameplate mounted on the transmitter's electronics housing at no extra cost. Note that a separate nameplate on the meter body contains the serial number and body-related data. A stainless steel wired on tag with additional data of up to 4 lines of 28 characters is also available. The number of characters for tagging includes spaces.

Transmitter Configuration (Option TC)

The factory can configure the transmitter linear/square root extraction, damping time, LRV, URV and mode (analog/digital) and enter an ID tag of up to eight characters and scratchpad information as specified.

Custom Calibration and ID in Memory (Option CC)

The factory can calibrate any range within the scope of the transmitter's range and enter an ID tag of up to eight characters in the transmitter's memory.

FOUNDATION Fieldbus (Option FF)

Equips transmitter with FF protocol for use in 31.25 kbit/s FF networks. See document 34-ST-03-72 for additional information on ST 3000 Fieldbus transmitters.

Ordering Information

Contact your nearest Honeywell sales office, or

In the U.S.:

Honeywell Industrial Automation & Control 16404 North Black Canyon Hwy. Phoenix, AZ 85053 1-800-288-7491

In Canada: The Honeywell Centre 155 Gordon Baker Rd. North York, Ontario M2H 3N7 1-800-461-0013

In Latin America: Honeywell Inc. 480 Sawgrass Corporate Parkway, Suite 200 Sunrise, FL 33325 (954) 845-2600

In Europe and Africa: Honeywell S. A. Avenue du Bourget 1 1140 Brussels, Belgium

In Eastern Europe: Honeywell Praha, s.r.o. Budejovicka 1 140 21 Prague 4, Czech Republic

In the Middle East: Honeywell Middle East Ltd. Khalifa Street, Sheikh Faisal Building Abu Dhabi, U. A. E.

In Asia:

Honeywell Asia Pacific Inc. Honeywell Building, 17 Changi Business Park Central 1 Singapore 486073 Republic of Singapore

In the Pacific:

Honeywell Pty Ltd. 5 Thomas Holt Drive North Ryde NSW Australia 2113 (61 2) 9353 7000

In Japan:

Honeywell K.K. 14-6 Shibaura 1-chrome Minato-ku, Tokyo, Japan 105-0023

Or, visit Honeywell on the World Wide Web at: http://www.honeywell.com

Specifications are subject to change without notice. (Note that specifications may differ slightly for transmitters manufactured before October 30, 1995.)

Model Selection Guide

I	nstructions
•	Select the desired Key Number. The arrow to the right marks the selection available.
•	Make one selection from each table, I and II, using the column below the proper arrow.
	Select as many Table III options as desired (if no options or approvals are desired, specify 9X).
	A (+) denotes unrestricted availability. A letter denotes restricted availability.
	Restrictions follow Table IV.
T	Key Number I II (Optional) IV + XXXX

KEY NUMBER	Selection	Availability
Description		
0-25" to 0-2700" H ₂ O/0-62.2 to 0-7000 mbar	STR93D	
Body Rating*: 750 psi (51.7 bar) Compound Characterized		
0-20 to 0-500 psig/0-1.4 to 0-35 bar	STR94G	
Body Rating*: 500 psi (35 bar)		

* Remote seal system pressure rating is body rating or seal rating, whichever is less.

TABLE I - METER BODY

	1 Remote Seal (High Side)	1	+	•
Number of Seals	2 Remote Seals	2	+	
	1 Remote Seal (Low Side)	3	•	
	Value Added Model (VAM unit)	5	8	8
Fill Fluid	Silicone (DC 200)	_1_	٠	•
(Meter Body)	CTFE	_2_	q	q
Construction	Non-Wetted Material			
In-Line Gauge	316 St. St.	A		+
	316 St. St. for Close-Couple	D		у
Dual Head DP	316 St. St. Heads	A	٠	
	316 St. St. Heads for Close-Couple connection	D	у	
	316 St. St. with all-welded meter body	C	7	

					Availat	oility	
					STR9	\downarrow	$\overline{\mathbf{v}}$
TABLE II - SEA					Selection	3D	4G
Format for Seal							
Specify 12 cha	L	+					
Note: The	first 3 characte		Required Seal	2			
	n selecting req						
	the 9 selection:		•				
Only	No Fill Fluid		required bear.		0	3	3
	Silicone (DC	; 200)			1	•	•
Secondary	CTFE	,			2	•	•
Fill	Silicone (DC				3	р	р
	Neobee (M2				4	•	•
	Syltherm 80				5	р	р
	No Capillary		<u>. </u>		_0	3	3
		5 feet	1.5 m		_A	•	•
		10 feet	3.0 m	00.4	_B	•	•
	Capillary	15 feet 20 feet	4.5 m 6.1 m	SS Armor	_C	*	
		25 feet	7.5 m		_D _E		
Connection			10.7 m		 F	I .	,
of Remote	Length	5 feet	1.5 m		 	•	•
Seal to	Longui	10 feet	3.0 m	PVC Coated	_H	•	•
Meter Body		15 feet	4.5 m	SS Armor		•	•
		20 feet	6.1 m		_K	•	•
		25 feet	7.5 m		_L	•	•
		35 feet	10.7 m		_M	•	•
	2 inch long S	SS nipple cl	ose-coupled		_2	z	z
No Selection					0	•	•
No Seal Attac	hed to Core Tra	ansmitter			000000000	3	3
	Diaphragm	Flange	F	lange Pressure			
	Diameter	Size		Rating *	_		
				150	AFA	•	•
Flush	3.5"	3"	ANSI Class		AFC	•	•
Flanged			DIN DN80-PN40		AFM	•	•
Seal			Diaphragm	Upper Insert			
			316L SS	316 St. St.	AA	•	•
	Wetted Mate	erial	Hastelloy C	316 St. St.	AB	•	•
			Hastelloy C	Hastelloy C	AC	•	•
			Monel	Monel	AE	•	•
			Tantalum	Tantalum ^a	AF	1	1
	Flange Mate	erial	CS (Nickel P		1	•	•
			316 St. St.	,	2	•	•
	Seal-Capilla	ry	Center of Se	al	11	•	•
	Connection		Side of Seal		2	9	9
	Calibration F	Rinas	None		A	•	•
	Calibration		316 St. St.		B_	5	5
			Hastelloy C		C	5	5
			Monel		0	5	5
1					Table II continued next page	-	, v

Table II continued next page

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			Ava	ilabi	lity
			STR9	\downarrow	$\overline{\mathbf{v}}$
TABLE II - S	SEALS (continued)		Selection	3D	4G
	Flushing	None	0	٠	•
Flush	Connections	One 1/4" with plastic plug	Н	6	6
Flanged	and Plugs****	One 1/4" with metal plug	J	6	6
Seal	(Metal plug material	Two 1/4" with plastic plugs	M	6	6
	will be the same as	Two 1/4" with metal plugs	N	6	6
	Cal. Ring material, if	One 1/2" with plastic plug	P	6	6
	metal plug is chosen -	One 1/2" with metal plug	Q	6	6
	SS Plug for CS Lower)	Two 1/2" with plastic plugs	R	6	6
		Two 1/2" with metal plugs	S	6	6
			Table II continued below		

* Standard facing 125-250 AARH RF (raised face) serrated surface finish.

** Limited vacuum availability.

*** Minimum static pressure requirement. No vacuum allowed. See Specification Figure 13.

**** Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

a Tantalum Upper insert has Tantalum wetted parts and 316SS or CS non-wetted parts

						STR9	\downarrow	\mathbf{J}
TABLE II - SE	EALS (continue	ed)				Selection	3D	4G
	Diaphragm	Flange	Flar	nge	Const See			
	Diameter	Size	Pres	sure	Spec. Figure			
			Rati	ng *	34-ST-03-57			
		1"	ANSI	150	22	BCA	•	•
			ANSI	300	22	BCC	•	•
	2.4"	1-1/2"	ANSI	150	22	BGA	•	•
			ANSI	300	22	BGC	+	•
		2"	ANSI	150	22	BDA	+	•
			ANSI	300	22	BDC	+	•
		3"	ANSI	150	22	BFA	•	•
			ANSI	300	22	BFC	•	•
Flush		1/2"	ANSI	150	23	CAA	•	•
Flanged		1"	ANSI	150	23	CCA	•	•
Seal with			ANSI	300	23	CCC	•	•
Lower	2.9"	1-1/2"	ANSI	150	22	CGA	•	•
			ANSI	300	22	CGC	•	•
		2"	ANSI	150	22	CDA	•	•
			ANSI	300	22	CDC	•	•
		1/2"	ANSI	150	23	DAA	•	٠
		1"	ANSI	150	23	DCA	•	•
			ANSI	300	23		•	•
		1-1/2"	ANSI	150	23	DGA	•	•
	4.1"		ANSI	300	23	DGC	•	•
		2"	ANSI	150	23	DDA	•	•
			ANSI	300	22	DDC	•	•
		3"	ANSI	150	22	DFA	•	٠
			ANSI	300	22	DFC	•	•

Table II continued next page

Availability

STR9	↓ 3D 	4G • • 1 1 k,1 •
Diaphragm Lower 316L SS 316 St. St. Hastelloy C 316 St. St. Hastelloy C 316 St. St. Hastelloy C Hastelloy C Monel Monel Tantalum 316 St. St. Tantalum 316 St. St. Non-Wetted Upper Material (upper, 316 St. St. Jaff St. St. Jaff St. St. Upper insert) CS Bolts*** No Selection Flushing None	+ + 1 1 k,1	+ + + 1 1 k,1
Diaphragm Lower 316L SS 316 St. St. Hastelloy C 316 St. St. Hastelloy C 316 St. St. Hastelloy C Hastelloy C Monel Monel Tantalum 316 St. St. Tantalum 316 St. St. Non-Wetted Upper Upper Upper Insert Material (upper, 316 St. St. Upper insert) CS Bolts*** No Selection Flushing None	+ + 1 1 k,1	+ + + 1 1 k,1
316L SS 316 St. St. BA Wetted Material Hastelloy C 316 St. St. BB Hastelloy C Hastelloy C Hastelloy C BC Monel Monel BF BF Tantalum 316 St. St. BF	+ + 1 1 k,1	* * 1 1 <u>k,1</u>
Wetted Material Hastelloy C 316 St. St. BB Hastelloy C Hastelloy C Hastelloy C BC Monel Monel BF Tantalum 316 St. St. BF Tantalum Hastelloy C BG Non-Wetted Upper Upper Insert Material (upper, 316 St. St. 4 upper insert) CS 316 St. St. 5 Bolts*** No Selection 0 Flushing None	+ + 1 1 k,1	• • 1 1 <u>k,1</u> •
Hastelloy C Hastelloy C BC	* 1 1 k,1	◆ 1 1 k,1
Monel Monel BE Tantalum 316 St. St. BF Tantalum Hastelloy C BG Tantalum Tantalum Clad BH Non-Wetted Upper Upper Insert Material (upper, 316 St. St. 316 St. St. upper insert) CS 316 St. St. 6 Bolts*** No Selection 0 Flushing None	• 1 • 1 • 1 • k,1	1 1 k,1
Tantalum 316 St. St. BF Tantalum Hastelloy C BG Tantalum Tantalum Clad BH Non-Wetted Upper Upper Insert Material (upper, 316 St. St. 316 St. St. upper insert) CS 316 St. St. 5 Bolts*** No Selection C Flushing None	1 1 k,1	1 k,1
Tantalum Hastelloy C BG Tantalum Tantalum Tantalum Clad BH Non-Wetted Upper Upper Insert Material (upper, 316 St. St. 316 St. St. upper insert) CS 316 St. St. Bolts*** No Selection C Flushing None C	1 k,1 •	k,1
Tantalum Tantalum Clad BH Non-Wetted Upper Upper Insert Material (upper, 316 St. St. 316 St. St. 4_ upper insert) CS 316 St. St. 5_ Bolts*** No Selection 0 Flushing None	k,1 + +	•
Non-Wetted Upper Upper Insert Material (upper, upper insert) 316 St. St. 316 St. St. 4_ Bolts*** No Selection 6 Flushing None 6	•	
Material (upper, upper insert) 316 St. St. CS 316 St. St. 4_ Bolts*** No Selection 6 Flushing None 6	•	
upper insert) CS 316 St. St. 5_ Bolts*** No Selection 6 Flushing None 6	•	
Bolts*** No Selection C Flushing None C		1 -
Flushing None) 🔶	•
	0 •	•
Connections One 1/4" with plastic plug	-	•
and Plugs** One 1/4" with metal plug		•
(Metal plug material Two 1/4" with plastic plugs		•
will be the same as Two 1/4" with metal plugs		•
Lower material, if One 1/2" with plastic plug		•
metal plug is chosen - One 1/2" with metal plug		•
(SS Plug for CS Lower Two 1/2" with plastic plugs		•
and Tantalum Clad) Two 1/2" with metal plugs	s_ •	•
Gasket Klinger C-4401	_K c	С
(non-asbestos)		
Grafoil	_G d	d
Teflon	_T c	c
Gylon 3510	L d	d
Diaphragm Flange Flange Pressure		
Diameter Size Rating *		
2.8" 3" ANSI Class 150EFA		•
(2.8" OD ANSI Class 300EFC		•
extension) DIN DN80-PN40EFM		•
Flange 4" ANSI Class 150FGA		•
Seal with 3.5" (3.70" OD ANSI Class 300FGC		•
Extended extension) DIN DN100-PN40FGP	•	•
Diaphragm Ext. Tube		
316L SS 316 St. StEA		•
Wetted Material Hastelloy C 316 St. St.		•
Hastelloy C Hastelloy CEC		•
Flange Material CS (Nickel Plated)		•
316 SS8	•	•
Bolts No Selection	• •	•
Extension 2"		•
Length 4"		•
6"	-	•
No Selection	•0 •	•

 Table II continued next page

 Standard facing 125-250 AARH RF (raised face) serrated finish.

** Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

*

*** Bolt material will be same as Upper Material. However, if Table 3 bolt/nut option chosen, seal bolt material will be the same.

					STR9	\downarrow	\neg
TABLE II - S	EALS (continue	ed)			Selection	3D	40
	Diaphragm	Flange	Flange Pressur	e Rating			
	Diameter	Size	Dependent on o	ustomer			
			flange				
	3.5"	3"	ANSI Class 15	0/300/600	GFA	•	
			Diaphragm	Body			Γ
Pancake			316L SS	316 St. St.	GA	•	
Seal	Wetted Mate	erial	Hastelloy C	316 St. St.	GB	•	
			Hastelloy C	Hastelloy C	GC	•	
			Monel	Monel	GE	•	
			Tantalum	Tantalum ^a	GG	1	
	Non-Wetted		No Selection		0	٠	
	Material						
			No Selection		0	٠	
	Calibration F	Rings	None		A_	•	
			316 St. St.		B_	5	
			Hastelloy C		C_	5	
			Monel		D_	5	
	Flushing		None		0	٠	
	Connections	6	One 1/4" with p	plastic plug	Н	6	
	and Plugs*	**	One 1/4" with r	netal plug	J	6	
	(Metal plug m	aterial	Two 1/4" with p	plastic plugs	M	6	
	will be the sar	ne as	Two 1/4" with r	netal plugs	N	6	
	Cal. Ring mat	erial, if	One 1/2" with p	plastic plug	P	6	
	metal plug is o	chosen -	One 1/2" with r	netal plug	Q	6	
	SS Plug for C	S Lower)	Two 1/2" with p	plastic plugs	R	6	
			Two 1/2" with r	netal plugs	S	6	
					Table II continued below		

* Standard facing 125-250 AARH RF (raised face) serrated finish.

a Tantalum Body has Tantalum wetted parts and 316SS non-wetted parts

*** Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

					STR9	-	7
						.↓	.√
TABLE II - SE	ALS (continue	ed)	-		Selection	3D	4G
	Diaphragm	Flange	Flan	ge Pressure			
	Diameter	Size		Rating			
		Taylor					
	3.5"	Wedge		750 psi	HM0	v	
Chemical		5" O.D.					
Tee "Taylor"			Diaphragm	Body			
Wedge	Wetted Mate	erial	316L SS	316 St. St.	HA	+	
			Hastelloy C	316 St. St.	^{HB}	•	
			Hastelloy C	Hastelloy C	HC	•	
	Non-Wetted		No Selection		0	•	
	Material						
	Bolts		No Selection		0	•	
	Styles		No Selection		0 _	•	
			No Selection		0	•	

Table II continued next page

						Availab	ility	
						STR9	\downarrow	$\overline{\mathbf{v}}$
TABLE II - SE	EALS (continu	ed)				Selection	3D	4G
	Diaphragm	Threade	ed Process	Seal Pr	essure			
	Diameter	Connec	tion Size	Ratii	ng *			
		(NPT Fe	male)		304 SS			
					Bolts			
			' NPT			JJG	•	•
	2.4"	-	'NPT			JKG	•	•
			NPT	2500	1250	JLG	•	•
			'NPT			KJG	•	•
	2.9"	-	' NPT	2500	1250	KKG	•	•
		-	NPT	psi	psi	KLG	•	•
			' NPT	1500	750	LJG		
0 1	4.1"		' NPT	1500	750	LKG	•	
Seal with Threaded		1.	NPT	psi	psi	LLG	•	•
Process			Diaphragm 316L SS	Lov	/er	JA	•	
Connection	Wetted Mate	orial	316L SS	316 St. St.		JB		
Jonnection			Hastelloy C	316 St. St. 316 St. St.		JC		
			Hastelloy C	Hastellov C		JD		
				Monel		JE	L.	
			Monel Tantalum	316 St. St.		JF	1	
			Tantalum	Hastelloy C		JG		
	Non-Wetted		CS (Nickel Plat		•	A	÷	•
	Material (up		Stainless Steel	,		C	w	w
	Bolts***	, ,	C.S.			C	1	1
	Donto		304 St. St.			D	•	•
	Flushing		None			0	•	٠
	Connections	5	One 1/4" with p	lastic plug		Н_	•	•
	and Plugs**		One 1/4" with metal plug			J_	•	•
	(Metal plug m	aterial	Two 1/4" with p	lastic plugs		M_	•	•
	will be the sar	me as	Two 1/4" with n	netal plugs		N_	•	•
	Lower materia	al, if	One 1/2" with p	plastic plug		P_	10	10
	metal plug is	chosen -	One 1/2" with n	One 1/2" with metal plug		Q_	10	10
	(SS Plug for 0	CS Lower	Two 1/2" with p	plastic plugs		R_	10	10
	and Tantalum	n Clad)	Two 1/2" with n	Two 1/2" with metal plugs		S_	10	10
	Gasket		Klinger C-4401			К	с	С
			(non-asbestos))				
			Grafoil			G	d	d
			Teflon			T	с	с
			Gylon 3510			L	d	d

* Caution: Maximum working pressure of STR93D transmitter is 750 psi and STR94G transmitter is 500 psig. Damage to sensor may result if pressure limit is exceeded.

Table II continued next page

** *** Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation If Table 3 Bolt/Nut option is chosen, Seal bolts will ship as same material

					STR9		J
TABLE II - S	SEALS (continu	ed)			Selection	3D	4G
	Diaphragm	Flange	Pres	sure Rating			
	Diameter	Size					
	1.9"	2"	Customer clam	p rating	MD0	g	•
	2.4"	2-1/2"	or 600 psi, whic	chever	NE0	+	•
	2.9"	3"	is less		PF0	•	•
	4.1"	4"			QG0	•	•
Sanitary			Diaphragm	Body			
Seal	Wetted Mat	erial	316L SS	316 St. St.	NA	+	•
	Non-Wetted		No Selection	-	0	•	٠
	Material						
	Bolts		No Selection		0	•	٠
	Styles		Tri-Clover Tri-C	lamp	8 _	•	٠
	Gasket		No Selection		0	+	•
	Diaphragm	Size and	Seal Pre	essure Rating * *			
	Diameter	Bolt	C.S. Bolts	304 St. St.			
		Pattern		Bolts			
	2.4"	for 3" Pipe			RFK	•	٠
	8-Bolt		1500 psi	1500 psi			
	Design	= or > 4"			RGK	•	•
		pipe					
	2.4"	for 3" Pipe			RPK	•	•
	6-Bolt		1250 psi	1250 psi			
	Design	= or > 4"			RQK	•	٠
	0	pipe					
Saddle		1	Diaphragm	Lower Housing		┢	-
Seal			316L SS	C. S.	RA	•	•
			316L SS	316 St. St.	RB	•	•
	Wetted Mate	erial	Hastelloy C	316 St. St.	RC	+	•
			Hastelloy C	Hastelloy C	RD	•	•
			316 LSS	N/A-Body Only	SB	+	•
			Hastelloy C	N/A-Body Only	SC	•	•
	Non-Wetted		Body	Bolts *			
	Material		C. S.	C. S.	В	1	1
			316 St. St.	304 St. St.	C	•	•
	No Selection	No Selection		•	0	•	٠
	Styles		No Selection		0 _	•	•
	Gasket		Klinger C-4401		К	•	•
			(non-asbestos)				
			Grafoil		G	+	•
			Teflon		T	+	•
			Gylon 3510		lL	•	٠

* Bolts are not included with "Body only" selection.

** Caution: Maximum working pressure of STR93D transmitter is 750 psi and STR94G transmitter

is 500 psig. Damage to sensor may result if pressure limit is exceeded.

*** If Table 3 Bolt/Nut option is chosen, Seal bolts will ship as same material

	STR9	
TABLE III - OPTIONS	Selection	↓ ↓ 3D 4G
None	00	
Communication Options		
HART [®] Protocol Compatible Electronics	HC	e e 🗌
FOUNDATION Fieldbus Communications	FF	
Indicating Meter Options		
Analog Meter (0-100 Even 0-10 Square Root)	ME	
Smart Meter	SM	• • b
Custom Configuration of Smart Meter	CI	
Local Zero	LZ	xx
Local Zero and Span	ZS	ss
Transmitter Housing & Electronics Options	20	
Lightning Protection	LP	
Custom Calibration and I.D. in Memory	CC	
	TC	
Transmitter Configuration Write Protection	WP	
316 ST.ST. Electronics Housing - with M20 Conduit Connections	SH	n n
1/2" NPT to M20 316SS Conduit Adapter (BASEEFA EEx d IIC)	A1	n n b
1/2" NPT to 3/4" NPT 316 SS Conduit Adapter	A2	
Stainless Steel Housing with M20 to 1/2" NPT 316 SS Conduit	A3	i i
Adapter (use for FM and CSA Approvals)		
Stainless Steel Customer Wired-On Tag	TG	
(4 lines, 28 characters per line, customer supplied information)		
Stainless Steel Customer Wired-On Tag (blank)	TB	
End Cap Live Circuit Warning Label in Spanish (only with ATEX 3D)	SP	a a
End Cap Live Circuit Warning Label in Portuguese (only with ATEX 3D)	PG	a a b
End Cap Live Circuit Warning Label in Italian (only with ATEX 3D)	TL	aa
End Cap Live Circuit Warning Label in German (only with ATEX 3D)	GE	a a
Meter Body Options (Seal bolt material depends on Transmitter bolt material)		
A286SS (NACE) Bolts and 304SS (NACE) Nuts for Heads	CR	
316 SS Bolts and 316 SS Nuts for Process Heads	SS	• b
B7M Bolts and Nuts for Process Heads	B7	
Remote Seal Options		
Gold Plated Seal Diaphragm (1 Seal)	G1	i i i
Gold Plated Seal Diaphragm (2 Seals)	G2	i ' i
Teflon Coated Seal Diaphragm (1 Seal) - only for anti-sticking	N1	j j b
Teflon Coated Seal Diaphragms(2 Seals) - only for anti-sticking	N2	
Transmitter Mounting Brackets Options		
Mounting Bracket - Carbon Steel	MB	
Mounting Bracket - ST. ST.	SB	• • 'b
Flat Mounting Bracket	FB	
Services/Certificates Options		
Clean Transmitter & Seals for Oxygen or Chlorine Service with Certificate	0X	
Over-Pressure Leak Test with F3392 Certificate	TP	• •
Calibration Test Report and Certificate of Conformance (F3399)	F1	
Certificate of Conformance (F3391)	F3	• • b
Certificate of Origin (F0195)	F5	
FMEDA (SIL) Certificate	F6	
NACE Certificate (F0198)	F7	0 +
Marine Type Approvals (DNV, ABS, BV & LR)	MT	2 2
Warranty Options		
Additional Warranty - 1 year	W1	• •
Additional Warranty Quarra	W2	
Additional Warranty - 2 years		
Additional Warranty - 2 years Additional Warranty - 3 years Additional Warranty - 4 years	W2 W3 W4	

Table III continued next page

			STR9			
	OBTIONS (continued)		Selection	√ I3D	√ 4G	1
Approval	OPTIONS (continued)		Selection	30	4G	
Body	Approval Type	Location or Classification				
No hazardo	ous location approvals		9X	•	٠	
	Explosion Proof	Class I, Div. 1, Groups A,B,C,D				
Factory	Dust Ignition Proof	Class II, III Div. 1, Groups E,F,G				
Mutual	Non-Incendive	Class I, Div. 2, Groups A,B,C,D	1C	•	•	
	Intrinsically Safe	Class I, II, III, Div. 1, Groups				
		A,B,C,D,E,F,G				
	Explosion Proof	Class I, Div. 1, Groups B,C,D				
CSA	Dust Ignition Proof	Class II, III, Div. 1, Groups E,F,G	2J	•	•	
	Intrinsically Safe	Class I, II, III, Div. 1, Groups				
		A,B,C,D,E,F,G				
SA	Intrinsically Safe	Ex ia IIC T4	4G	•	٠	
(Australia)	Non-Sparking	Ex n IIC T6 (T4 with SM option)				
· · · ·	Intrinsically Safe, Zone	Ex II 1 G EEx ia IIC T4, T5,T6	3S	•	٠	
	0/1					
	Flameproof, Zone 1	Ex II 1 G EEx d IIC T5, T6,	3D	•	٠	
ATEX*		Enclosure IP 66/67				
	Non-Sparking, Zone 2	Ex II 3 G EEx nA, IIC T6	3N	•	٠	
	1 3,	(Honeywell). Enclosure IP 66/67				
	Multiple Marking**	Ex II 1 G EEx ia IIC T4, T5, T6				
	Int. Safe, Zone 0/1, or	Ex II 2 G EEx d IIC T5, T6	3H	•	•	
	Flameproof, Zone 1, or	Ex II 3 G EEx nA, IIC T6 (Honeywell)				
	Non-Sparking, Zone 2	Enclosure IP 66/67				
INMETRO	Flameproof, Zone 1	Ex d IIC T5	6D	•	٠	
(Brazil)						

*See ATEX installation requirements in the ST 3000 User's Manual

**The user must determine the type of protection required for installation of the equipment. The user shall then check the box [v] adjacent to the type of protection used on the equipment certification nameplate. Once a type of protection has been checked on the nameplate, the equipment shall not then be reinstalled using any of the other certification types.

TABLE IV			
Factory Identification	XXXX	•	•

estriction		Available Only With	Not Available With			
Letter	Table	Selection	Table	Selection		
а	111	3D or 3H				
b	•	Select only one option	from this grou	0		
с				BF, BG, BH, JF, JG,		
d	II	BF, BG, JF, JG,				
е			111	4G		
g	11	_A, _B, _C, _G, _H, _J, _2,				
h		2 -2				
h i	I, II III			l		
j		1C or 2J		AF		
·				BH GG JF JG		
k		0_		Т		
m	III	SM				
n			III	1C, 2J		
0	111	CR				
p			Π	DC704 and Syltherm 800 fills and close-couple require SS seal upper. CAA5, CCA5, CCC5, DAA5, DCA5, DCA5, DGA5, DGA5, DDA5, GE, GE, B		
q		0,				
		2,				
		4				
r				TC, ME, 4G, 3S		

Restrictions continued next page

Restriction		Available Only With	Not Available With			
Letter	Table	Selection	Table	Selection		
u	III	1C, 2J				
v	1	2				
w			11	JA		
x	111	FF, SM				
		, -				
у				MB, SB, FB		
-				DC704 and Syltherm 800		
				fills and close-couple require		
				SS seal upper.		
				BCA5,		
				CAA 5,		
				CCA 5,		
				CCC5,		
				DAA5,		
				DCA 5,		
				DCC5,		
				DGA 5,		
				DGC5,		
				DDA 5,		
				GE,		
				A		
				B		
			I	2		
			i	_ A - M		
z		D				
1			III	F7		
2				FB		
3	1	5, 1				
5			II	0		
6			II	A		
7			1	1,3		
8			III	CC,G1,G2,T1,T2,OX,TP,MT,WF		
9	11	AA2		-,-,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
-		AB2				
10			II	JJG		
				JKG		
				JLG		
				CAA		
				CCC		

RESTRICTIONS - (continued)

Note: See ST-83 for Published Specials with pricing. See ST-89 and User's Manual for part numbers.

See COMS Order Entry Information including TC, manuals, certificates, drawings and SPINS.

See ST-OD-1 for tagging, ID, Transmitter Configuration (TC) and calibration including factory default values.

To request a quotation for a non-published "special", fax RFQ with Application Data Sheet (34-ST-18-01) to Marketing Applications.

Dimensions and drawings

		Non-	Wetted I	Vaterials	Construction		nsion
Туре	Size	Wetted	Diaphragm	Upper Insert	Construction		phragm (in.)
		Material	Diapinagin	opper msert	See Figure	A	(п.) В
		CS	All	All	21a	7.50	1.08
	3" 150	SS	316L SS Hast C Hast C Monel Tantalum	N/A SS Hast C Monel Tantalum	21b 21b 21a 21a 21a 21a	7.50	0.94 0.94 1.08 1.08 1.08
		CS	All	All	21a	8.25	1.26
Flush Flanged	3" 300	SS	316L SS Hast C Hast C Monel Tantalum	N/A SS Hast C Monel Tantalum	21b 21b 21a 21a 21a 21a	8.25	1.12 1.12 1.26 1.26 1.26
Seal		CS	All	All	21a	8.25	1.50
	3" 600	SS	316L SS Hast C Hast C Monel Tantalum	N/A SS Hast C Monel Tantalum	21b 21b 21a 21a 21a 21a	8.25	1.50 1.50 1.50 1.50 1.50
		CS	All	All	21a	7.87	1.02
	DN80- PN40	SS	316L SS Hast C Hast C Monel Tantalum	N/A SS Hast C Monel Tantalum	21b 21b 21a 21a 21a 21a	7.87	0.94 0.94 1.02 1.02 1.02

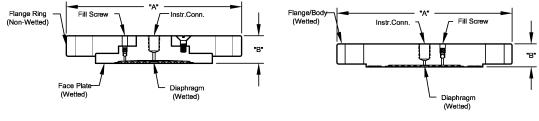


Figure 21a. Flush Flanged Seal

Figure 21b. Flush Flanged Seal

Туре	s	ize	Dim.	2.4" Diaph. Dia. (in.)	2.9" Diaph. Dia. (in.)	4.1" Diaph. Dia. (in.)	
		1/2"	A B0 B1 B2	□ 3.50 □ 1.72 □ 1.72 □ 2.22	□ 4.00 □ 1.72 □ 1.72 □ 2.22	□ 5.25 □ 1.84 □ 1.84 □ 2.34	
		1"	A B0 B1 B2	o 4.25 o 1.12 o 1.62 o 1.98	□ 4.00 □ 1.72 □ 1.72 □ 2.22	□ 5.25 □ 1.84 □ 1.84 □ 2.34	
	150#	1-1/2"	A B0 B1 B2	○ 5.00 ○ 1.17 ○ 1.67 ○ 2.02	○ 5.00 ○ 1.72 ○ 1.72 ○ 2.22	□ 5.25 □ 1.78 □ 2.12 □ 2.12	
		2"	A B0 B1 B2	○ 6.00 ○ 1.34 ○ 1.84 ○ 2.34	○ 6.00 ○ 1.34 ○ 1.84 ○ 2.34	□ 6.00 □ 2.12 □ 2.12 □ 2.12 □ 2.12	
		3"	A B0 B1 B2	○ 7.50 ○ 1.53 ○ 2.03 ○ 2.53	○ 7.50 ○ 1.53 ○ 2.03 ○ 2.53	0 7.50 0 1.63 0 2.03 0 2.43	
		1"	A B0 B1 B2	0 4.88 0 1.27 0 1.77 0 2.27	□ 4.00 □ 1.72 □ 1.72 □ 2.22	□ 5.25 □ 1.88 □ 2.12 □ 2.12	
Flush Flanged Seal With Lower		1-1/2"	A B0 B1 B2	○ 6.12 ○ 1.40 ○ 1.90 ○ 2.40	○ 6.12 ○ 1.40 ○ 1.96 ○ 2.46	□ 5.25 □ 2.12 □ 2.12 □ 2.12 □ 2.12	
Lower	300#	2"	A B0 B1 B2	○ 6.50 ○ 1.47 ○ 1.97 ○ 2.47	○ 6.50 ○ 1.47 ○ 1.97 ○ 2.47	0 6.50 0 1.67 0 2.17 0 2.47	
		3"	A B0 B1 B2	○ 8.25 ○ 2.09 ○ 2.21 ○ 2.61	○ 8.25 ○ 2.09 ○ 2.21 ○ 2.61	0 8.25 0 1.81 0 2.21 0 2.61	
		1"	A B0 B1 B2	0 4.88 0 1.84 0 1.84 0 2.34	□ 4.50 □ 2.15 □ 2.15 □ 2.40	○ 5.25 ○ 2.26 ○ 2.26 ○ 2.50	
		1-1/2"	A B0 B1 B2	0 6.12 0 1.78 0 2.03 0 2.53	0 6.12 0 1.53 0 2.09 0 2.49	0 5.25 0 2.39 0 2.39 0 2.50	
	600#	2"	A B0 B1 B2	○ 6.50 ○ 1.65 ○ 2.15 ○ 2.65	0 6.50 0 1.65 0 2.15 0 2.65	0 6.50 0 1.85 0 2.25 0 2.63	
		3"	A B0 B1 B2	○ 8.25 ○ 2.28 ○ 2.40 ○ 2.80	○ 8.25 ○ 2.28 ○ 2.40 ○ 2.80	○ 8.25 ○ 2.28 ○ 2.40 ○ 2.80	B0 B1 B2

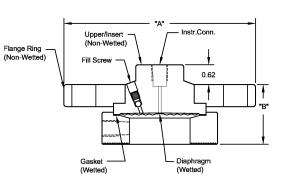


Figure 22 Flush Flanged Seal with Lower

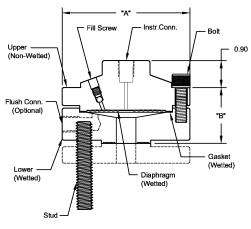
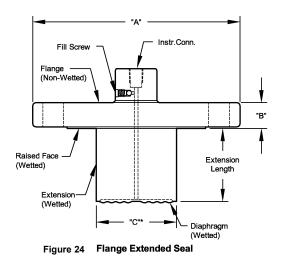


Figure 23 Flush Flanged Seal with Lower

Note: 0.90 Dimension is 0.70 for 4.1 Dia. Diaphragm

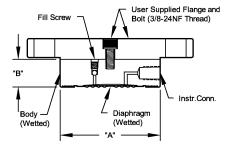
B0 = Without Flush B1 = B Dimension With 1/4 NPT Flush B2 = B Dimension With 1/2 NPT Flush

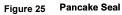
Туре	Size	Dim.	2.8" Diaph. Dia. (in.)	3.5" Diaph. Dia. (in.)
	3" 150	A B C	7.50 0.94 2.80	-
	3" 300	A B C	8.25 1.12 2.80	- - -
Flanged Seal With	DIN DN80- PN40	A B C	7.87 0.94 2.80	- -
Extended Diaphragam	4" 150	A B C	- - -	9.00 0.94 3.70
	4" 300	A B C	- -	10.00 1.25 3.70
	DIN DN100- PN40	A B C	- -	9.25 0.94 3.70
* Designed to r		-)e	5.70



Туре	Size	Dimension	3.5" Diaph. Dia. (in.)
Pancake	150/300/600	A	5.00
Seal		B	1.08

Туре	Size	Dimension	3.5" Diaph. Dia. (in.)
Chemical Tee "Taylor Wedge" Seal	750 psi	A B	5.00 0.50





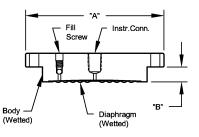


Figure 26 Chemical Tee "Taylor Wedge"

Туре	Size	Dim.	2.4" Diaph. Dia. (in.)	2.9" Diaph. Dia. (in.)	4.1" Diaph. Dia. (in.)
Seal With Threaded	1/4" or 1/2"	A B0 B1 B2	3.50 1.66 1.66 2.16	4.00 1.66 1.66 2.16	5.25 1.79 1.79 2.14
Process Connection	3/4" or 1"	A B0 B1 B2	3.50 1.66 1.66 2.16	4.00 1.66 1.66 2.16	5.25 1.79 1.79 2.14

B0 = B dimension for No Flush B1 = B dimension for 1/4 NPT B2 = B dimension for 1/2 NPT

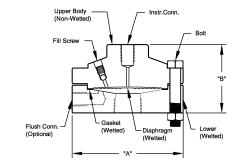


Figure 27 Threaded Process Connection

Туре	Size	Dim.	1.9" Diaph.	2.4" Diaph.	2.9" Diaph.	4.1" Diaph.
			Dia. (in.)	Dia. (in.)	Dia. (in.)	Dia. (in.)
	2"	A	2.50	-	-	-
	2	В	1.42	-	-	-
	2-1/2"	Α	-	3.00	-	-
Sanitary	2-1/2	В	-	1.28	-	-
Seal	3"	Α	-	-	3.57	-
	3	В	-	-	1.38	-
	4"	A	-	-	-	4.68
	4	В	-	-	-	1.60

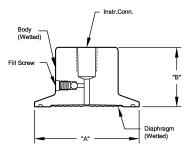


Figure 28 Sanitary Seal

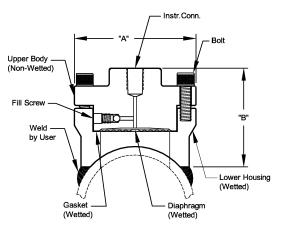
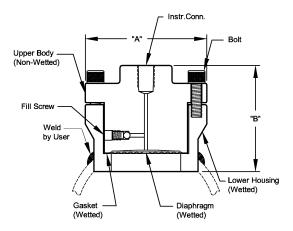
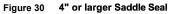


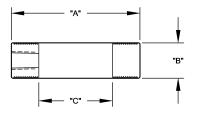
Figure 29 3" Saddle Seal

Туре	Size	Dimension	2.4" Diaph. Dia.
	3"	A	3.50
Saddle	3	В	2.90
Seal	4" or	A	3.50
	larger	В	3.04

Note: Specify	6 or 8 Bolt Pattern
---------------	---------------------







3" 150/600# B 1.00 1.50	5.00	5.00	Α		
	1.50	1.00	В	150/600#	3"
C 3.00 3.00	3.00	3.00	С		

SIZE RATING DIM. 1/4 NPT 1/2 NPT

Figure 31 Calibration Ring

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